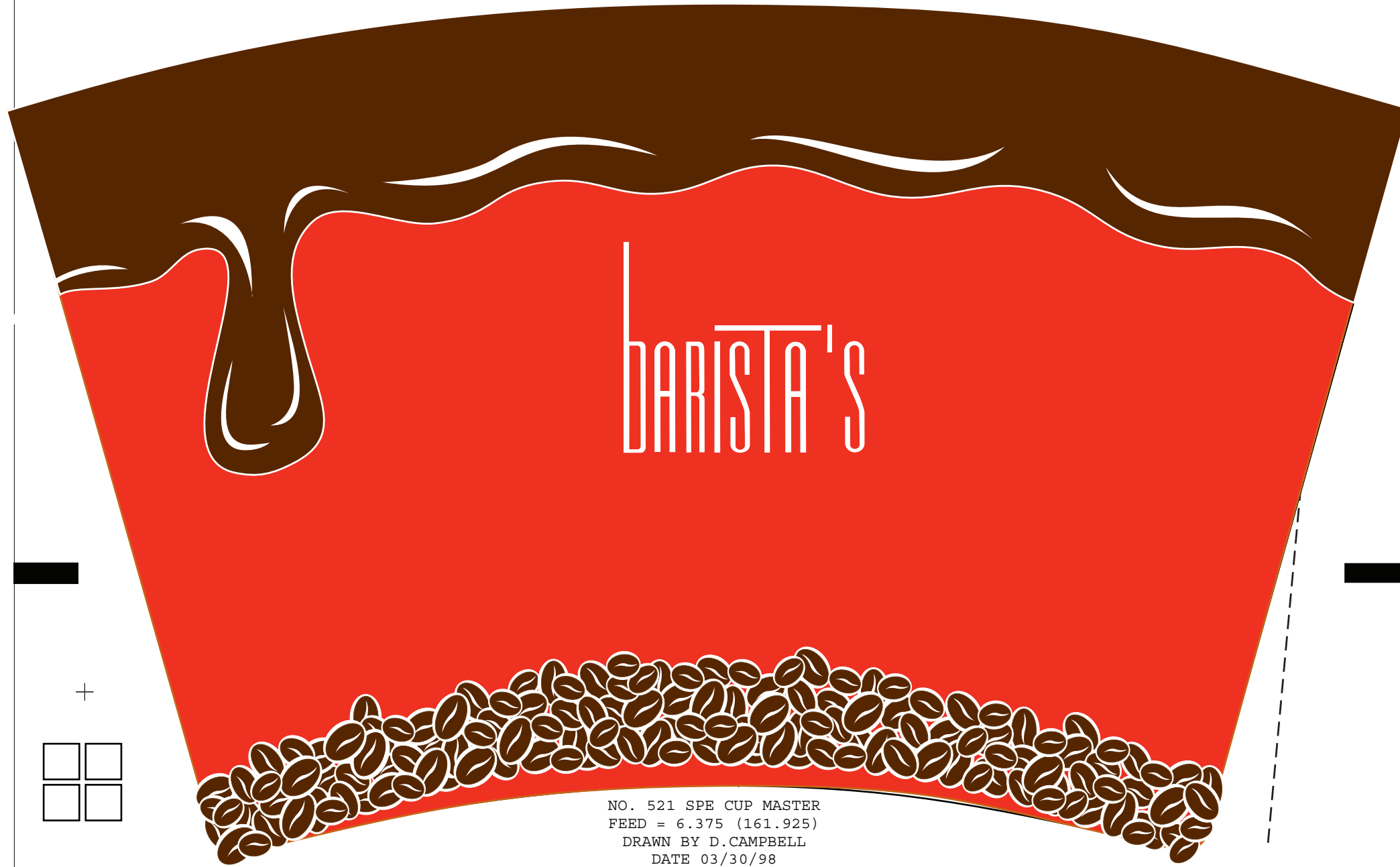


Color: Pantone 1795 c
Pantone 161 ec

10.8268 (275.00)



NO. 521 SPE CUP MASTER
FEED = 6.375 (161.925)
DRAWN BY D.CAMPBELL
DATE 03/30/98
2-34CM,A-12